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D4434-043
Job Sheet 190765



Part No: D4434-043

Job Qty: 6 pcs

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/14/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC
verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified
by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	6 pcs	3/22/19		0.00	0.00	Packaging 1 - 1		JUN 17 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 Small Fab - 2 - B4B	6 pcs	3/22/19	0.00 5.00	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	JUN 18 2019
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
130 QC 5	6 pcs	3/22/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	JUN 18 2019
				QC 5 - 50	DAS 40 9:00
				QC 5 - 30	
140 Powdercoat - 4 Black Sand - B4B	6 pcs	3/22/19	0.00 0.39	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
150 QC 3	6 pcs	3/22/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 26	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	
				QC 3 - 68	
				QC 3 - 9	
160 Small Fab - 3 - B4B	6 pcs	3/22/19	0.00 5.00	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	JUL 08 2019
				Small Fab - 6 - B4B	

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				B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	6 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS JUL 08 2019
				QC 21 - SA - 53	21 9-59

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab

130 - QC5- Inspect part completeness to step on W/O

140 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

150 - QC3- Inspect Part Finish

160 - Small Fab

170 - QC5- Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	18 Ea (3 ea)	110-Packaging 1 - Pick Kit	3133786
D4434-1	Bracket	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	3160874
D4434-9	Bracket	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	3160872
D4435-041	Bracket Assembly	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	5x3160879-1 x5138157
MS20426AD3-3	Rivet	84 Ea (14 ea)	110-Packaging 1 - Pick Kit	3018535
MS20470AD4-3	Rivet, Universal Head	30 Ea (5 ea)	110-Packaging 1 - Pick Kit	3029460
MS21075L08	Anchor Nut	42 Ea (7 ea)	110-Packaging 1 - Pick Kit	8x3171753-32 x5180305
D4440-1	Grommet	6 pcs (1 ea)	160-Small Fab - 3 - B4B	3148619
D4441-1	Rubber Seal	.8520 ft (.142 ea)	160-Small Fab - 3 - B4B	3092167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-832R6	18	312	0
	D4434-1	6	5	0
	D4434-9	6	2	0
	D4435-041	6	4	0
	MS20426AD3-3	84	1,987	0
	MS20470AD4-3	30	4,581	0
	MS21075L08	42	102	0
160-Small Fab - 3 - B4B	D4440-1	6	259	0
	D4441-1	1	471	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date :		Sequence #:		QTY Affected :		MRB (QS1042)																													
Description Work Order Deviation				Disposition																															
				Completed By																															
				Lead hand / Supervisor																															
				QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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		Other/Details:																																	



Container No: S191000



Part: D4434-043

Job No: 190765

Serial No/Batch: S191000

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/17/19

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